## Granville TECHNICAL

# Granville <br> Lockthread \& Seal <br> $10 \mathrm{ml}, 50 \mathrm{ml} \& 10 \mathrm{ml}$ Norwegian 

## Product Benefits

* Ideal for less active materials such as stainless steel and plated parts
* Ideal for fasteners between $6-20 \mathrm{~mm}$ diameters
* Locks and seals; threaded joints/nuts, screws and studs with improved oil resistance
* Will work on Titanium, but cure times may be extended


## Directions for Use

Surface should be dry, clean and free of any contamination. Threadlock should be applied to the bolt in sufficient quantity to fill threads. Lockthread performs best in thin bond gaps. DO NOT return any unused material to the original packaging. DO NOT allow the product to come into contact with with plastics.


## Storage Instructions

Anaerobic adhesive shall be ideally stored in a cool, dry place in unopened containers at a room temperature between $5^{\circ} \mathrm{C}$ to $25^{\circ} \mathrm{C}$.

## Shelf Life

2 years from date of manufacture.

## Specification Information

Operating temperature range: $-55^{\circ} \mathrm{C}$ to $150^{\circ} \mathrm{C}$
Handling cure time: 10 minutes
Functional cure time: 1-3 hours
Full cure time: 24 hours
Maximum diameter of thread/gap filling: 0.2 mm
Breakaway Strength: 20 Newton Meter (N.m)

Appearance
Odour
Specific Gravity
: Blue dimethacrylate ester
: Characteristic
: 1.07

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## Safety Precautions

Please see our latest EC Safety Data Sheets for details.

## Transport Classification

Please see our latest EC Safety Data Sheets for details.

