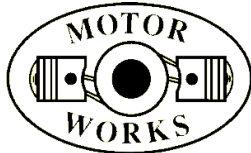


FRA54673-SUREFOOT SIDESTAND FITTING ADVICE



FOR R65/R80/R100 1985 ON (Monolevers)

1. Remove M10 nut, bolt and washer from left hand rider's foot peg.
2. Remove M6 bolt and battery overflow pipe holder from the frame in-fill just to the rear of the swing arm bearing cap. If the battery overflow pipe holder is to be re-used, drill out the M6 captive thread to M8 clearance. If you have a sealed battery the overflow pipe bracket may be disposed of.
3. Using the supplied M8 bolt, washers and nuts attach the rear, upper tab of the Surefoot side stand bracket to the rear frame infill, along with the battery overflow pipe if required. Only finger tight at this stage!
4. Pass the supplied M10x55 bolt through the foot peg bracket, frame and the lower tab of side stand which sits on the inboard side of the frame; place the M10 washer and nut on the bolt but do not tighten yet.
5. Select foot peg position on its splines and securely tighten the foot peg and side stand to the motorcycle frame.
6. Securely tighten the M8 nut and bolt from paragraph 3 above.
7. Adjust the Surefoot side stand stop so that the stand does interfere with the rear foot peg or luggage. If you have BMW Integral panniers a longer stop bolt may be required.

**REMEMBER RETRACT THE SUREFOOT SIDE STAND
BEFORE RIDING!**

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